

WELCOME TO WARM WATER!

RHYTHMImage: Constraint of the systemImage: Constraint of the system<



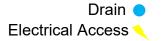
We appreciate your business and look forward to providing you with years of relaxation and enjoyment!

Please use this document to ensure as seamless a delivery as possible of your new hot tub.

-Allen Pools and Spas Team

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Shell: Alpine Cabinet: Storm





LEGENDARY MASSAGE

40 Personalized-Control Jets

- 3 XL Directional Hydromassage jets
- 2 XL Rotary Hydromassage jets
- 3 Directional Hydromassage jets
- 2 Rotary Hydromassage jets
- 30 Directional Precision® jets

EASY WATER CARE

Water Care System	FreshWater® Salt System Ready		
Filtration System	65 sq. foot, top loading (PWK65, x1)		

LEADING ENERGY EFFICIENCY

Jet Pump 1	Wavemaster® 6200 Two-speed, 1.5 HP Continuous Duty, 3.2 HP Breakdown Torque
Jet Pump 2	Wavemaster® 6000 One-speed, 1.5 HP Continuous Duty, 3.2 HP Breakdown Torque
Circulation Pump	SilentFlo® 5000 Quiet Continuous Filtration
Heater	No-Fault® 4,000 W / 230 V
Insulation	FiberCor® Insulation; Certified to California Energy Commission (CEC) and APSP 14 energy efficiency standards for portable spas
Cover	WeatherPro™ 4" Tapered Custom-Fit with Hinge Seal

CAPACITY

Seating	4-7 people
Water	330 gallons
Weight	845 lbs dry; 4,820 lbs filled**



SIZE

Dimensions

7' x 7' x 36"

ADDITIONAL FEATURES

Cover Lifter	CoverCradle®, CoverCradle 2, UpRite®
Steps	Polymer (Espresso, Ash, and Black)
Control System	IQ 2020® with LCD Control Panel 230 V / 50 amp, 60 Hz (includes GFCI protected sub-panel)
Lighting System	Interior: 10 multi-color LED points of light Exterior: 4 multi-color LED points of light
Entertainment	Wireless Sound System, Optional
SmartJet Feature	N/A
Water Feature	Included (waterfall)

Shell Colors

Cabinet Colors

Cover Colors

Alpine	Pearl	Pebble	Tuscan
Almond	Havana	Storm	
Black	Chestnut	Gray	

SITE SELECTION AND PREPARATION-INDOORS



IMPORTANT: Site selection and preparation are your responsibility! Carefully read these instructions and consult Allen Pools and Spas if you have any questions.

Wherever you have chosen to place your spa, make sure you check off each of the following:

- ⇒ <u>Always put your spa on a structurally sound, level surface WITHOUT pitching or</u> <u>shimming</u>. A filled spa can weigh a great deal. Verify that the location you choose can support the weight of your filled spa.
- ⇒ Locate your spa away from any reflective surface or glass. The heat generated by some types of double-pane windows and reflective surfaces can cause serious damage to the exterior of the spa, including the siding and cover.
- ⇒ Locate your equipment compartment, which houses all the electronic components, so that any water drainage from splash over and/or drain/refills will flow away from it. Allowing water into the equipment compartment can damage the electronics or may result in tripping your house's circuit breaker.
- \Rightarrow Leave yourself easy access to the circuit breakers in the subpanel.
- \Rightarrow Never let water get into the subpanel.
- \Rightarrow Leave access to the equipment compartment for periodic spa care and maintenance.

No matter where you install your new spa, it's important that you have a solid foundation to support it. Structural damage to the spa resulting from incorrect installation or placement on an inadequate foundation is <u>NOT</u> covered under the spa's limited warranty.

INDOOR INSTALLATION

Be aware of some special requirements if you place your spa indoors. Water will accumulate around the spa, so flooring material must provide a good grip when wet. Proper drainage is essential to prevent a build-up of water around the spa. When building a new room for the spa, it is recommended that a floor drain be installed. The humidity will naturally increase with the spa installed. Water may get into woodwork and produce dry rot, mildew, or other issues and problems. Check for airborne moisture's effects on exposed wood, paper, etc. in the room. To minimize these effects, it is best to provide plenty of ventilation to the spa area. An architect can help determine if more ventilation must be installed.

Allen Pools and Spas can assist you with finding sources for local information such as zoning regulations and building codes. Contact your salesperson with any questions.

FOOTPRINT	HEIGHT	WATER CAPACITY	DRY WEIGHT	FILLED WEIGHT*	DEAD WEIGHT*
7' X 7'	36"	330 gallons	845 lbs	4,820 lbs	125 lbs/ft ²

SITE SELECTION AND PREPARATION- OUTDOORS



IMPORTANT: Site selection and preparation are your responsibility! Carefully read these instructions and consult Allen Pools and Spas if you have any questions.

Wherever you have chosen to place your spa, make sure you check off each of the following:

- ⇒ <u>Always put your spa on a structurally sound, level surface WITHOUT pitching or</u> <u>shimming</u>. A filled spa can weigh a great deal. Verify the location you choose can support the weight of your filled spa.
- ⇒ Locate your spa away from any reflective surface or glass. The heat generated by some types of double-pane windows and reflective surfaces can cause serious damage to the exterior of the spa, including the siding and cover.
- ⇒ Locate your equipment compartment, which houses all the electronic components, so that any water drainage from splash over and/or drain/refills will flow away from it. Allowing water into the equipment compartment can damage the electronics or may result in tripping your house's circuit breaker.
- \Rightarrow Leave yourself easy access to the circuit breakers in the subpanel.
- \Rightarrow Never let water get into the subpanel; it's rain tight when installed correctly with door closed.
- \Rightarrow Leave access to the equipment compartment for periodic spa care and maintenance.

No matter where you install your new spa, it's important that you have a solid foundation to support it. Structural damage to the spa resulting from incorrect installation or placement on an inadequate foundation is <u>NOT</u> covered under the spa's limited warranty.

OUTDOOR AND PATIO INSTALLATION

If you install the spa outdoors, a reinforced concrete pad at least 4" thick is recommended. The reinforcing rod or mesh in the pad should be attached to a bond wire (see your Owner's Manual). All Hot Springs spas may be installed on a deck, provided the load capacity of the deck is greater than the dead weight of the spa (see Deck Installation below).

DECK INSTALLATION

To ensure your deck can support your spa, you must know the deck's maximum load capacity. Consult a qualified building contractor or structural engineer before you place the spa on an elevated deck. To find the weight of your spa, its contents, and occupants, refer to the Spa Specifications below. This weight per square foot must not exceed the structure's rated capacity, or serious structural damage could result.

FOOTPRINT	HEIGHT	WATER CAPACITY	DRY WEIGHT	FILLED WEIGHT*	DEAD WEIGHT*
7' X 7'	36"	330 gallons	845 lbs	4,820 lbs	125 lbs/ft ²

SURFACE PREPARATION



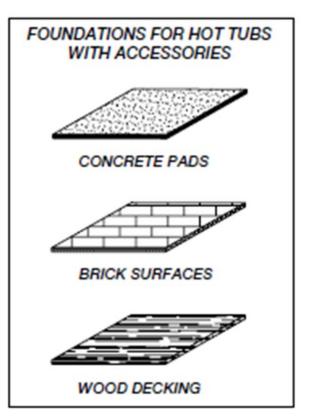
Your Hot Springs spa has been engineered to perform on several kinds of surfaces. While a concrete slab is best for long-term use, other foundations are acceptable so long as a level base is prepared prior to delivery.

<u>NOTE</u>: Have a reinforced concrete pad at least 4 inches (10 cm) thick or a deck that can withstand the pounds per square foot listed in the Spa Specifications at the bottom of pages 6 and 7.

INSTALLATION NOTES:

- ⇒ If brick or wood decking is selected for the spa foundation, it should be placed and leveled below the entire spa to maintain even distribution of the spa weight.
- ⇒ It is important to note that if bricks are used to distribute the weight of the spa there may still be a tendency to settle unevenly, resulting in an unlevel spa.
- ⇒ Remember, placing the spa around grass or dirt may increase the amount of debris which is inadvertently brought into the spa on the user's feet.

If you are installing a deck or a gazebo for your spa, a solid foundation becomes mandatory. Placing them on any surface other than a single level pad could create problems with their installation. Pictured at right are a few of the recommended surfaces.



<u>As a homeowner, it is YOUR responsibility to provide a suitable, level foundation for your spa. Keep in mind that Allen's delivery crews are not equipped to level and prepare spa sites, and that your site MUST be ready BEFORE the delivery can be scheduled.</u>

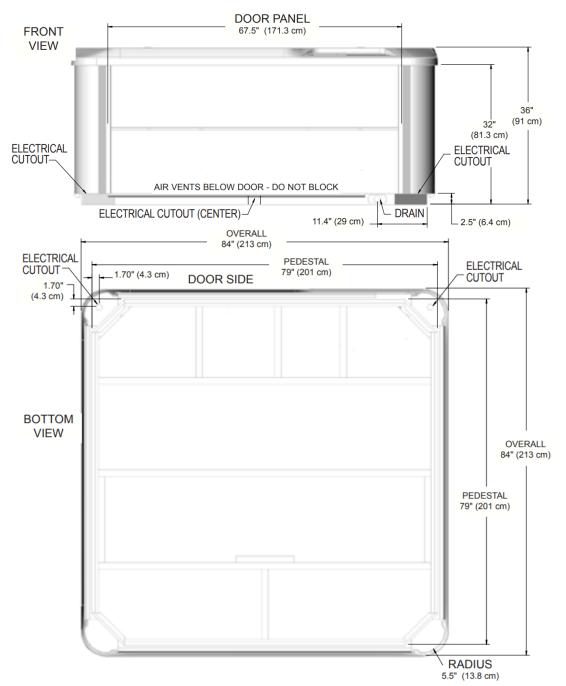
If you are interested in having a concrete slab, brick surface, or a wooden deck installed, your Allen Pools and Spas salesperson should be able to suggest a qualified, licensed contractor.

NOTE: For the spa to operate properly and the internal plumbing to drain completely, you must ensure that the spa surface is level before installation. Shimming or point leveling is NOT supported or recommended by the manufacturer.

UNDERSIDE AND FRONT VIEW DETAILS FOR ELECTRICAL AND DRAIN PLANNING



NOTE: All dimensions are approximate; measure your spa before making critical design or pathway decisions. Configurations and locations may change without notice!



<u>NOTE</u>: Watkins Wellness recommends that your tub be installed on a minimum 4" (10 cm) thick reinforced concrete pad or structurally sound deck that is able to support the "dead weight" found in the spa specification chart on pages 6 and 7.

*Do not block Air Vents



DELIVERY ACCESS



To ensure your tub can be maneuvered to it's destination, note the dimensions of your spa listed below. These dimensions are the measurements of the spa in the vertical position, laid on its side as shown in the diagram at the bottom of the page.

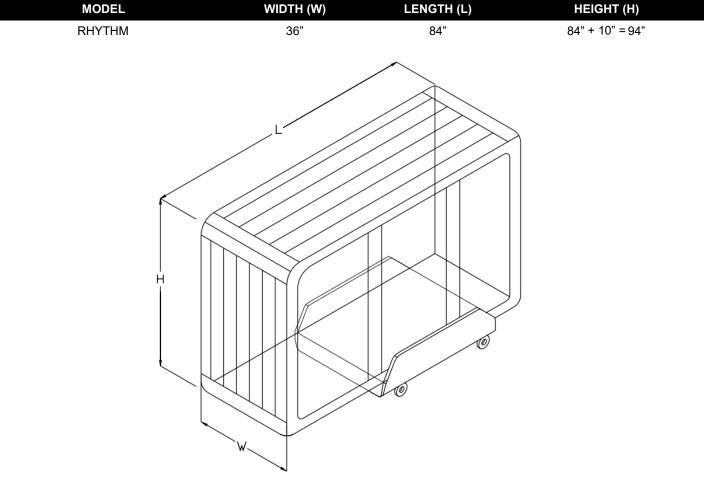
Allen Pools and Spas uses a sledge and/or wheeled cart to move the tub to its destination, depending on the particular situation.

- ⇒ Add 10" to the Height, dimension 'H', to determine the vertical clearance required for the spa and the cart together.
- \Rightarrow Use the width, dimension 'W', to determine the minimum width of clearance necessary.
- ⇒ Use the length, dimension 'L', to determine the minimum clearance required for things such as sharp turns.

It may be necessary to remove a gate, part of a fence, or other obstructions to get the spa to its installation site. About 10% of the time, a crane is the only way to install the spa by lifting it to its destination.

NOTE: It may be necessary to allow for additional over-head clearance if the spa (with cart) will be pushed up or down an incline or moved up or down a short flight of stairs.

Use the information below to determine minimum requirements for access to your desired location.



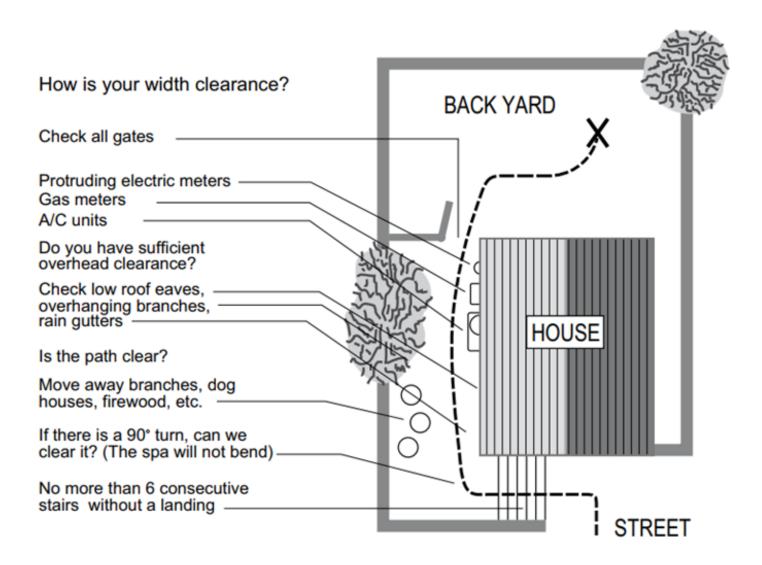
DELIVERY ACCESS



If the spa must be taken off the cart to go over a wall (either because the entry area is too narrow, the eaves are too low, the corner is too tight, or the stairway is too steep), a crane will be required. Don't be alarmed!

The crane has a truck-mounted boom which can fit right in your driveway. Crane operators are licensed and insured. For a charge, the crane operator will lift your spa over walls, buildings, or any other obstructions and place it as close to the installation site as possible. Allen Pools and Spas delivery personnel will supervise the crane delivery and complete spa installation.

NOTE: If your spa delivery requires the use of a crane, you may be required to pay for the services at the completion of the delivery.



230 VOLT OPERATION REQUIREMENTS: HOMEOWNER



WATKINS WELLNESS REQUIRES THE USE OF A SUBPANEL TO SUPPLY POWER & PROTECT THE SPA.

BEFORE TUB DELIVERY

Your spa contains a control box designed to operate at 230 Volts, 60Hz. Installation of a 50 amp dedicated circuit is required for 230 Volt operation. The control box must be hard wired directly to a subpanel protected by a Ground Fault Circuit Interrupter (GFCI).

IMPORTANT: All electrical connection to the control box must be accomplished by a qualified electrician in accordance with the National Electrical Code and in accordance with any and all applicable local electrical codes in effect at the time and place of installation. We recommend the use of appropriate electrical conduit, fittings, and wires for all circuits.

NOTE: The Wiring Guide for 230 volt Hot Spring models can be found in the Owner's Manual, which can be found on Allen Pools and Spas' website (see the Helpful References page for the direct link).

Your electrician should mount the subpanel in the vicinity of the spa but it should not be closer than 5 feet from the spa water edge.

AFTER TUB DELIVERY

To ensure you will have an opportunity to use your spa soon after delivery, it is very important that the required electrical service has been installed. <u>Unless otherwise stipulated by Allen Pools and Spas, THIS IS</u> <u>YOUR RESPONSIBILITY.</u>

After spa has been installed by Allen Pools and Spa's delivery crew, your electrician can connect the conduit from the subpanel to the spa's Control Box, then complete the wiring connections inside the control box.

IMPORTANT: Fill the spa with water before turning power on. Once your spa has been filled, turn it on and test all the circuit breakers. If the breaker immediately trips, verify the wires are connected correctly.

Each circuit breaker should be tested prior to each use. Here's how:

- 1. Push the "TEST" button on each GFCI breaker, and observe it click OFF.
- 2. Wait 30 seconds, then push the breaker switch to the OFF (down) position (to ensure that it has completely disengaged), then push the breaker switch to the ON (up) position. If you don't wait 30 seconds, the spa's power indicator may continue to blink- try again.

If the GFCI breakers fails to operate in this manner, your spa may have an electrical malfunction, and you may be at risk of electrical shock. Turn off all circuits and do not use the spa until the problem has been corrected by an authorized service agent.

FOR YOUR ELECTRICIAN:

INSTALLATION INSTRUCTIONS/WIRING GUIDE:

ALLEN --SINCE 1957--POOLS & SPAS

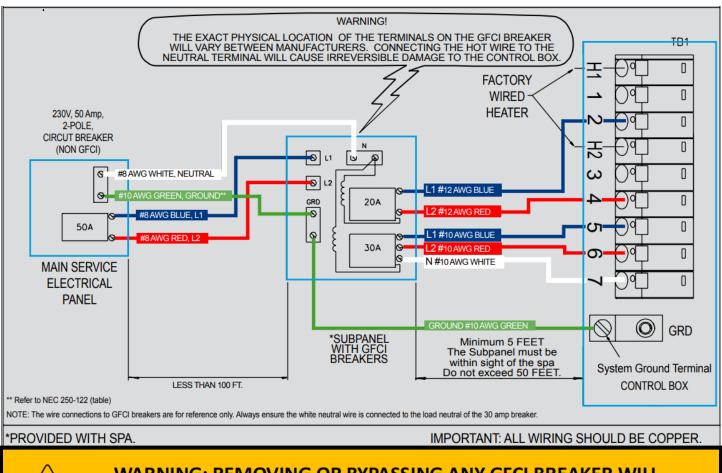
An electrical subpanel containing a GFCI breaker is included with every 230 volt Hot Springs spa sold by Allen Pools and Spas. We recommend that this subpanel be used to supply power to the spa.

The subpanel requires a 50 amp, single phase, 230 volt, four wire service (two line, one neutral, one ground). The grounding conductor must not be less than #10 AWG. Refer to local codes and to NEC 250-122 table. Mount the subpanel in the vicinity of the spa, but not closer than 5 feet away, in accordance with all local codes. (NEC 680-38 to 41-A-3)

After the spa has been installed, an electrician can connect the conduit from the subpanel to the spa's control box and then complete the wiring connections in the control box

<u>All electrical work should be done by an experienced, licensed electrician and all Hot Spring spas must be</u> wired in accordance with all applicable local electrical codes.

We recommend the use of appropriate electrical conduit, fittings, and wire for all circuits.



WARNING: REMOVING OR BYPASSING ANY GFCI BREAKER WILL RESULT IN AN UNSAFE SPA AND WILL VOID THE SPA'S WARRANTY!

ELECTRICAL INSTALLATION DETAILS:



There are many ways that a hot tub can be wired depending on the exact model and/or brand that you purchase. This means that pre-existing wiring and electrical setups are not sufficient <u>unless</u> it is the exact same setup and model, <u>assuming</u>: 1) the manufacturer has not made any changes to the tub, and 2) the existing wiring is still in excellent condition.

You will find the electrical schematics for your new hot tub earlier in this booklet. Wiring schematics should be given to your electrician to ensure proper wiring of your hot tub.

<u>*NOTE: ELECTRICAL DISCONNECT BREAKERS MUST ALWAYS BE REPLACED WHEN</u> INSTALLING A NEW TUB.*

220 Volt Hardwired Hot Tubs:

These need a "whip" (a flexible or hard ¾" conduit containing wires as specified on your tub wiring schematic) from your subpanel to the electrical cutout on the hot tub. You or your electrician **MUST** add additional length in wiring from the opening, or where the electrical cutout is shown as an entry point on the hot tub, PLUS the width and height to the equipment compartment for the final connection to be made. There is an electrical board inside the equipment compartment where the wires are meant to be connected and installed to run the hot tub; wires don't just go into the electrical opening.

EX. Grandee with back corner entry requires approximately 15' of wiring to electrical board. This ensures that your electrician will have enough slack to connect the wires inside the hot tub.

Too long is better than too short (the excess can be wound up in the equipment compartment). If the wires are too short your electrician will have to run an entirely new set of wires for the hot tub to run properly and we will not be able to start your hot tub upon delivery. Please have your electrician reach out to your local Allen Pools and Spas or your salesperson for any clarifications.



PLEASE NOTE (common error): The neutral wire in the subpanel needs to be attached to the breaker, **NOT** onto the grounding bar. The hot tub may not start, or the breakers may trip if the neutral wire is not connected properly.

<u>PER WATKINS MANUFACTURING</u>: To ensure you will have an opportunity to use your spa soon after delivery, it is highly important that the required electrical service has been installed. Unless otherwise stipulated by Allen Pools and Spas, **<u>THIS IS YOUR RESPONSIBILITY.</u>**

IMPORTANT: All electrical circuits must be installed by a qualified, licensed electrician.

You can NOT run a hot tub on an extension cord.

IMPORTANT: Should you ever find the need to move or relocate your Hot Spring spa, it is essential that you understand and apply these installation requirements. Your Hot Spring spa has been carefully engineered to provide maximum safety against electric shock. Remember, connecting the spa to an improperly wired circuit will negate many of its safety features.

HELPFUL REFERENCES:



Delivery Form https://allenpools-spas.com/hot-tub-delivery/



Signatures and Acknowledgements

https://allenpools-spas.com/signaturesacknowledgements/



Owner's Manuals

https://allenpools-spas.com/hot-spring-spasowners-manual/



Delivery Department

deliveries@allenpools-spas.com 802-417-3093

Service Department

service@allenpools-spas.com 802-417-3097

<u>Salesperson</u>

Place card here

Local Water Care Expert(s)

Place card here